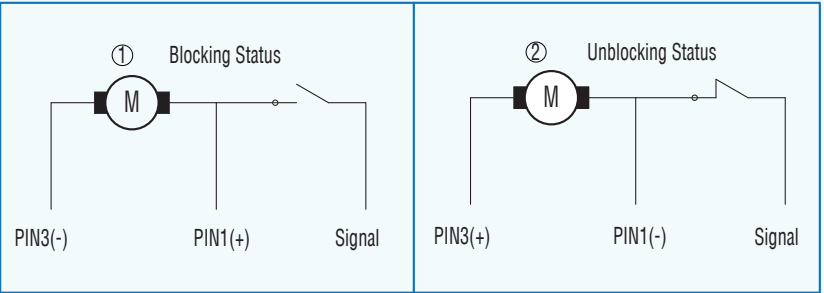
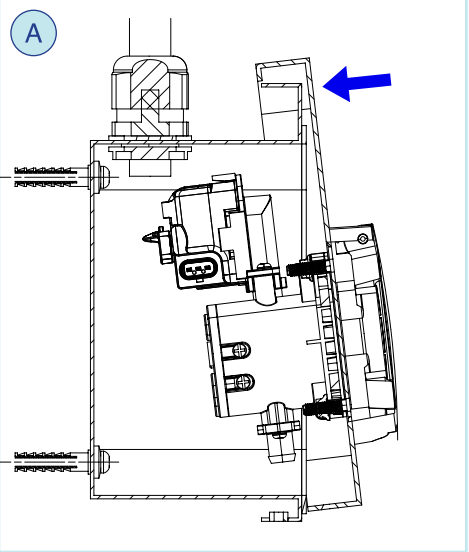


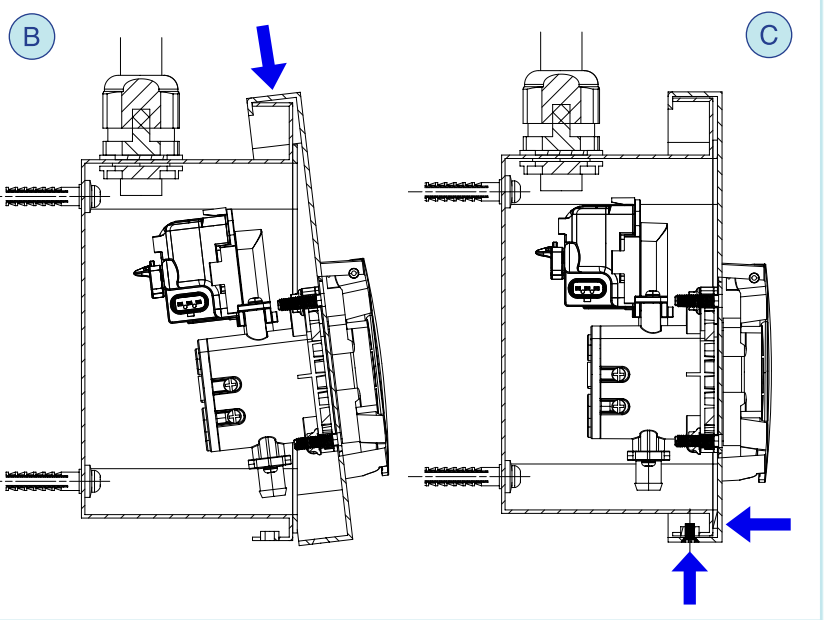
5. The socket housing base and cover are now assembled. Before assembling both parts, it is necessary to connect the motor control cable to leave it connected inside the housing (with the end of the wires loose) so that the installer can connect it to the hose that will connect the equipment to the socket housing.



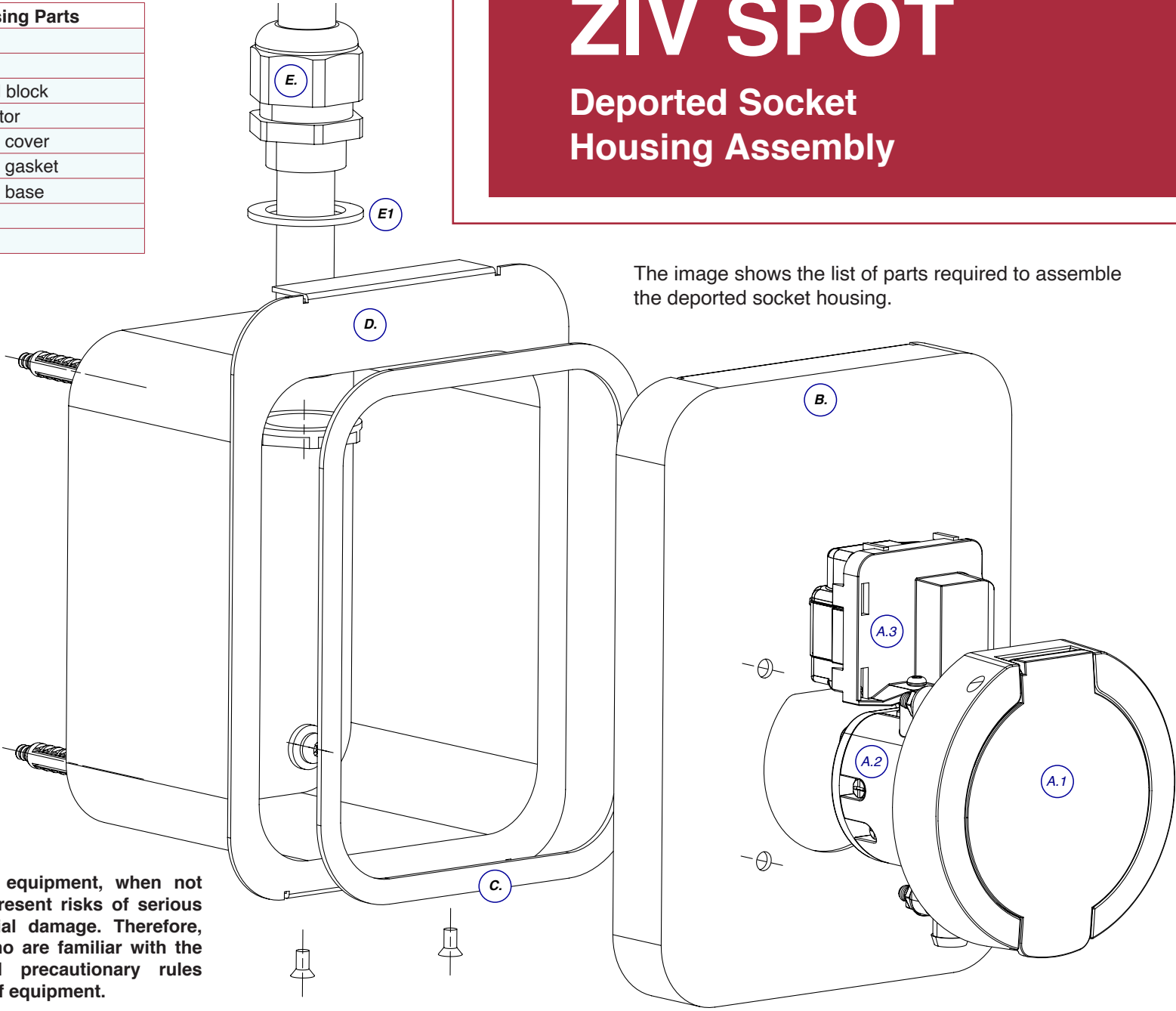
6. To assemble both parts, it is necessary to place the tab of the cover on the upper part of the base (the part where the packing gland is located) and lower the cover from that point, as if it had a hinge (A and B).



7. Finally, the two box screws are screwed into the bottom of the housing, leaving the housing fully assembled (C).



Deported Socket Housing Parts	
<b>A</b>	Socket
A.1	Socket cover
A.2	Socket terminal block
A.3	Interlocking motor
<b>B.</b>	Socket housing cover
<b>C.</b>	Socket housing gasket
<b>D.</b>	Socket housing base
<b>E.</b>	Packing gland
E.1	Rubber gasket

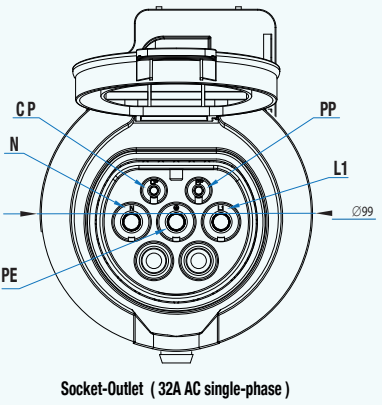


The image shows the list of parts required to assemble the deported socket housing.



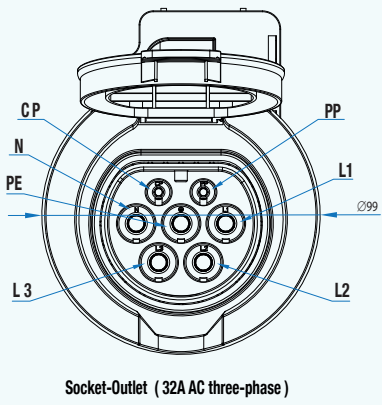
The handling of electrical equipment, when not carried out properly, can present risks of serious personal injury and material damage. Therefore, only qualified personnel who are familiar with the corresponding safety and precautionary rules should work with this type of equipment.

### Connection mode of 1PH-Socket



L 1	(6 mm <sup>2</sup> )	L 1
N	(6 mm <sup>2</sup> )	N
PE	(6 mm <sup>2</sup> )	PE
PP	(0.75 mm <sup>2</sup> )	PP
CP	(0.75 mm <sup>2</sup> )	CP
NTC	White	T1
	White	T2
Micro Actuator	Green	PIN1
	Blue	PIN2 (Signal)
	Red	PIN3

### Connection mode of 3PH-Socket



L 1	(6 mm <sup>2</sup> )	L 1
L 2	(6 mm <sup>2</sup> )	L 2
L 3	(6 mm <sup>2</sup> )	L 3
N	(6 mm <sup>2</sup> )	N
PE	(6 mm <sup>2</sup> )	PE
PP	(0.75 mm <sup>2</sup> )	PP
CP	(0.75 mm <sup>2</sup> )	CP
NTC	White	T1
	White	T2
Micro Actuator	Green	PIN1
	Blue	PIN2 (Signal)
	Red	PIN3

## Mounting

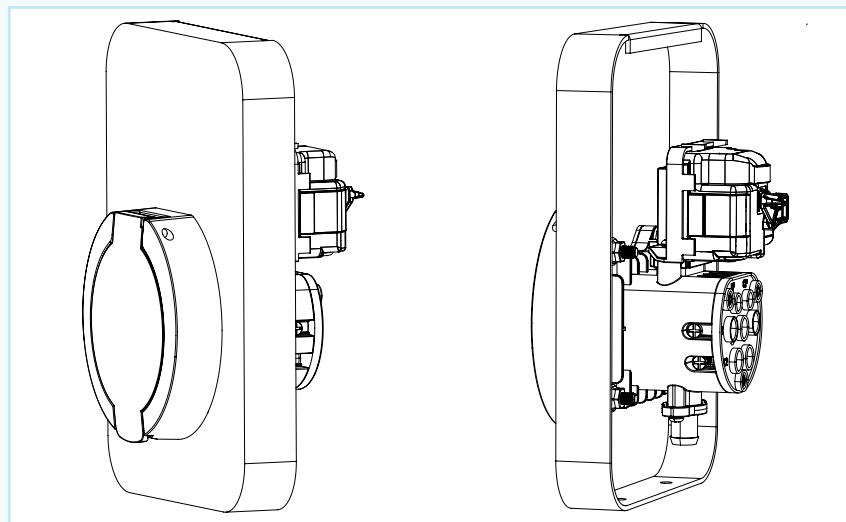
1. First, it is necessary to separate the socket terminal block from the socket cover. Depending on the type of key used to remove the socket nuts, it may be necessary to remove the interlocking motor by loosening the two screws that hold it to the socket.

2. Between the two parts there is a rubber gasket. When assembling the socket into the socket housing cover, this gasket should be placed on the inside face of the cover.

If the gasket remains on the socket cover, it is removed and placed on the socket base.

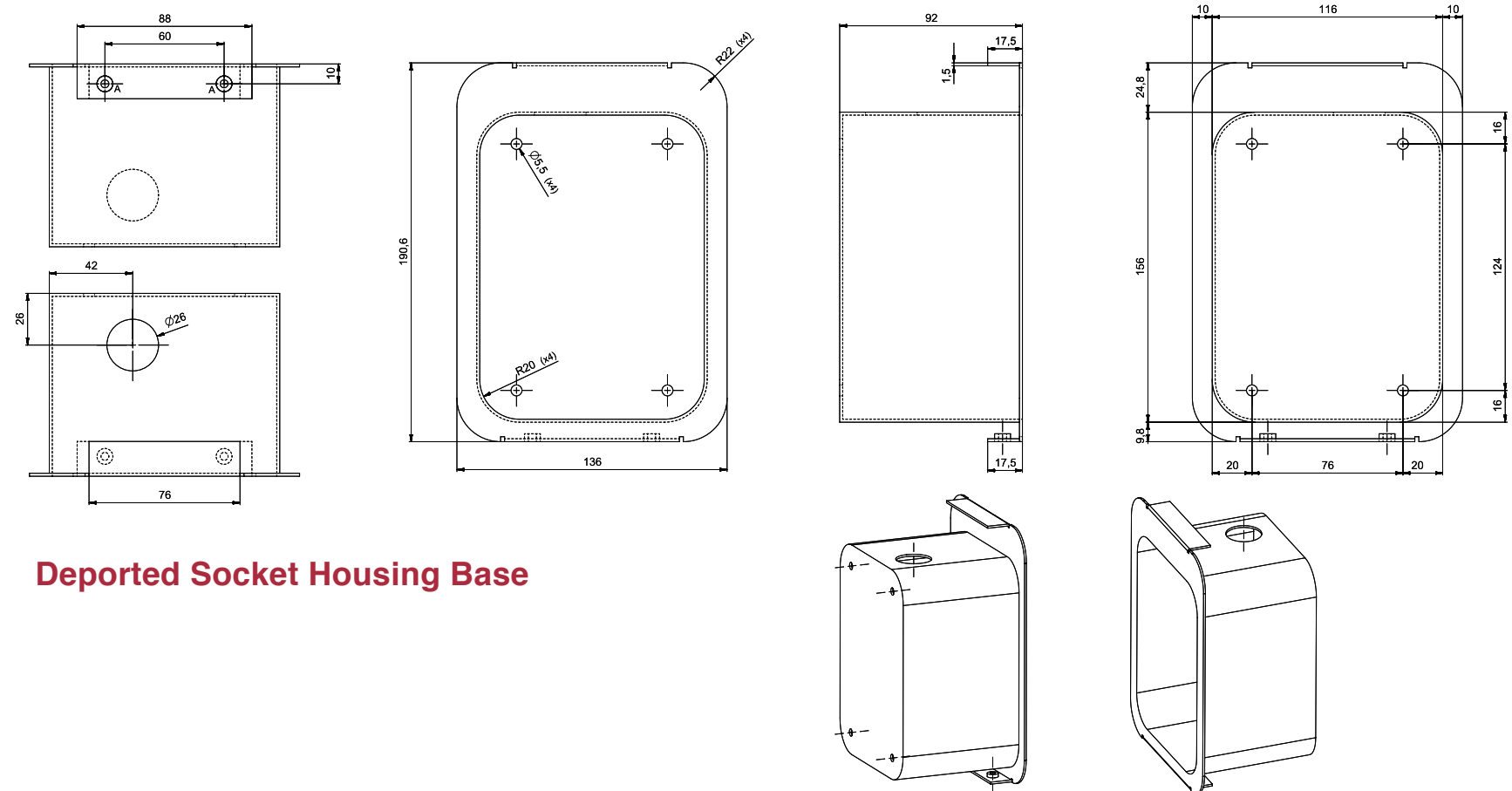
3. The socket cover is placed on the outside face of the enclosure cover and the socket terminal block is screwed to the inside face of the enclosure. It is important to make sure that the rubber gasket is placed on the socket terminal block and that it is positioned between the terminal block and the cover.

In case the previous process has been performed with the interlocking motor disconnected from the socket, the motor is assembled by tightening the two screws that have been loosened in the initial step.

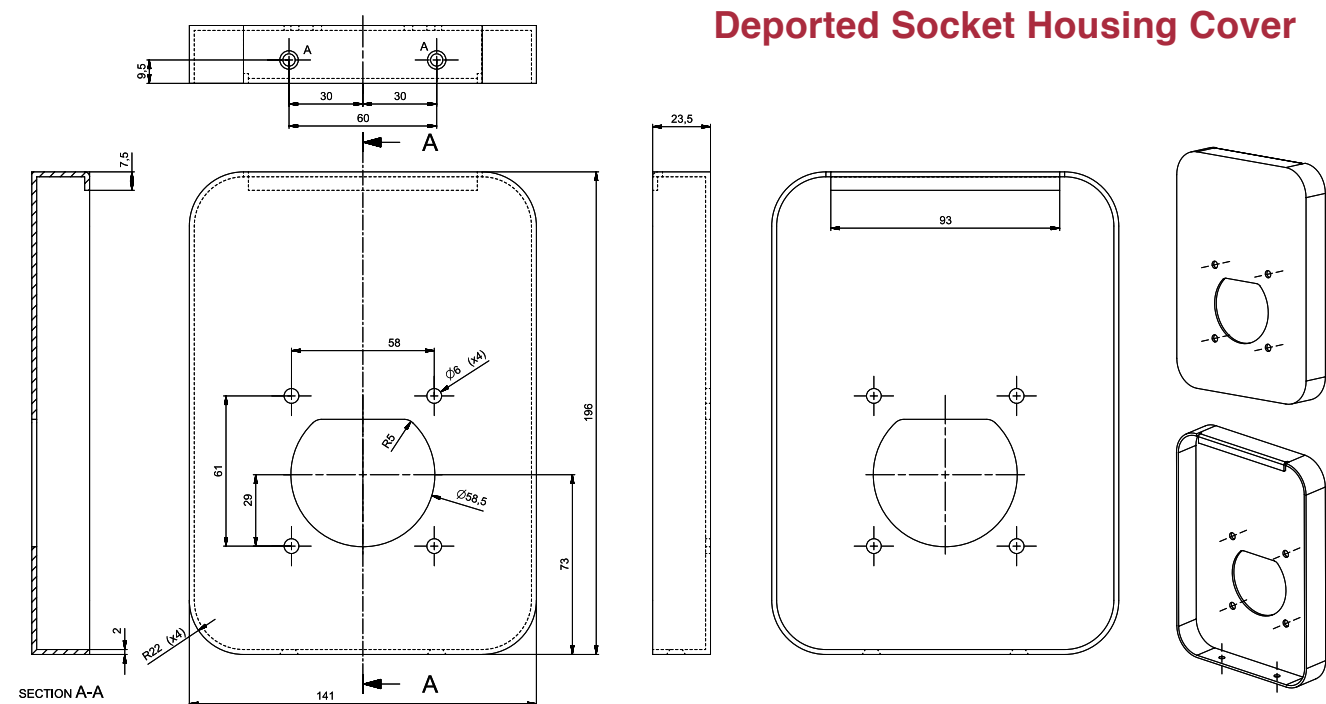


4. The packing gland is then mounted. The rubber gasket must be added to the outside face of the socket housing, tightened between the cover and the packing gland.

To do this, the gasket is placed in the packing gland, the assembly is inserted into the hole and screwed to the packing gland nut on the inner face of the housing.



Deported Socket Housing Base



Deported Socket Housing Cover

Deported Socket Housing Gasket

